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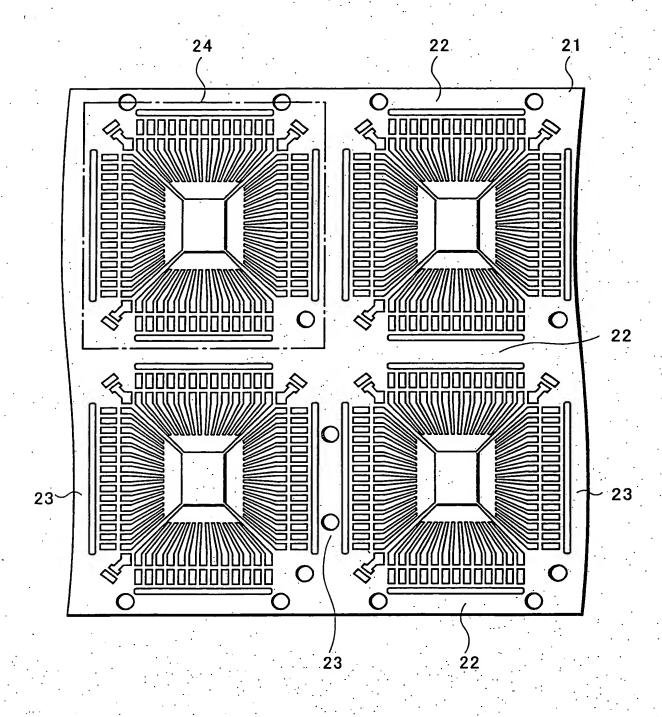
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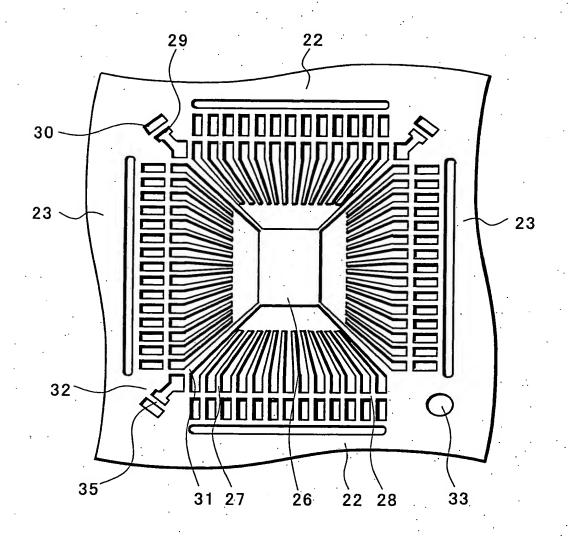


FIG.3A

FIG.3B

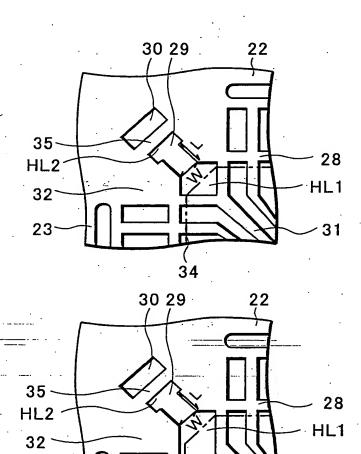
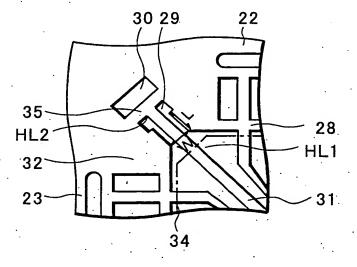
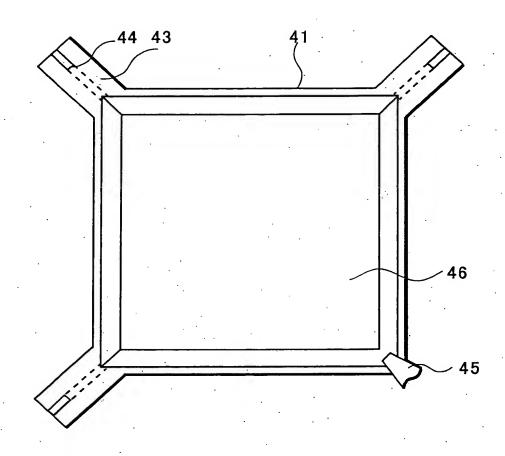


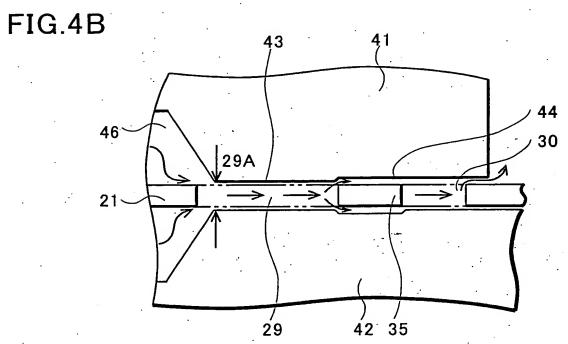
FIG.3C

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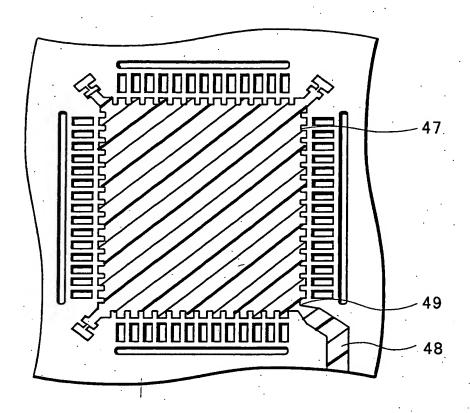
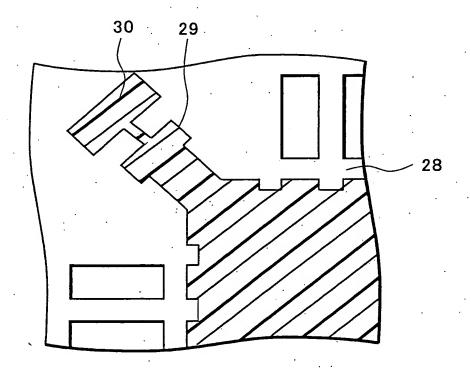


FIG.6



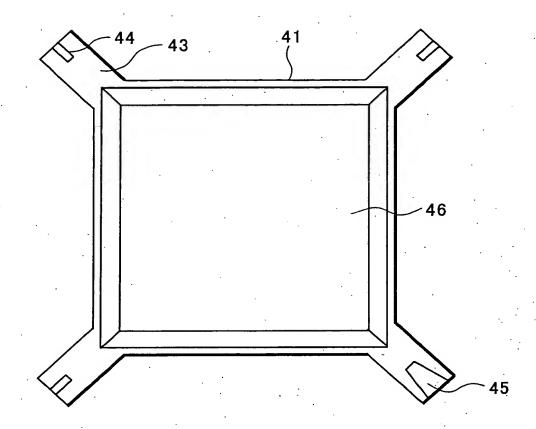
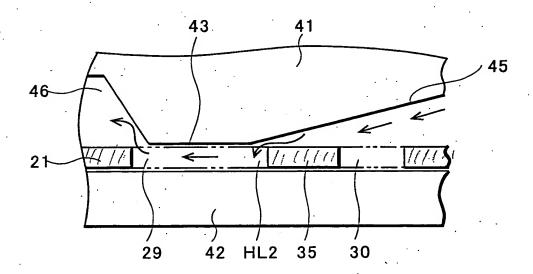


FIG.7B



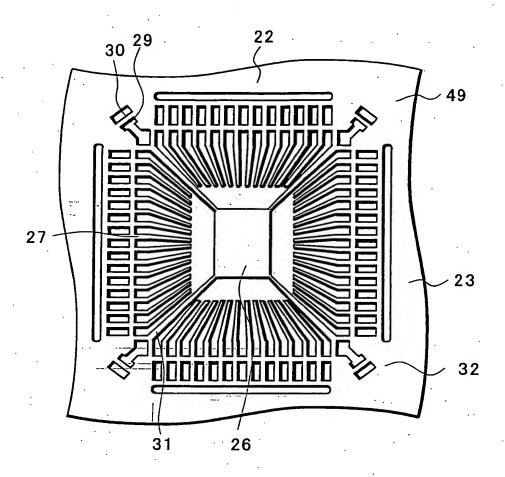
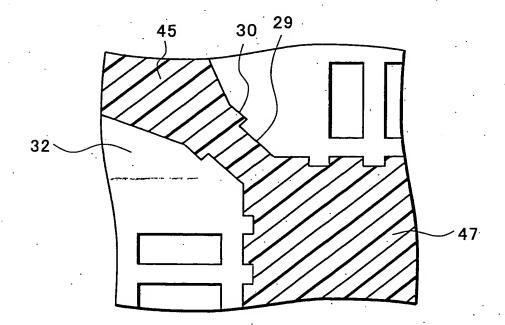


FIG.9



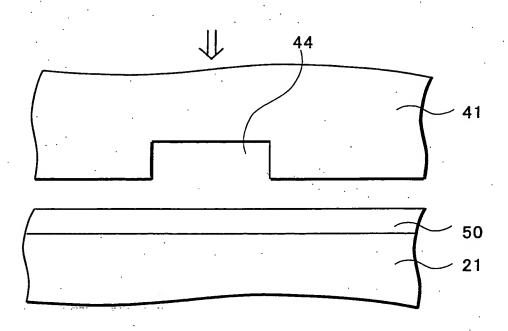
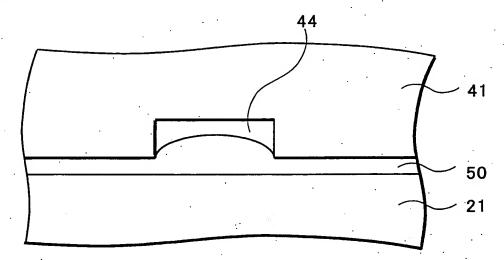
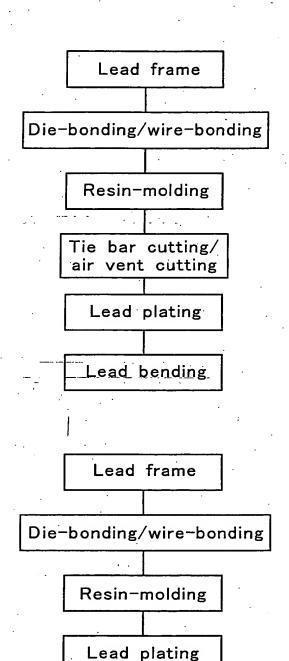


FIG.10B

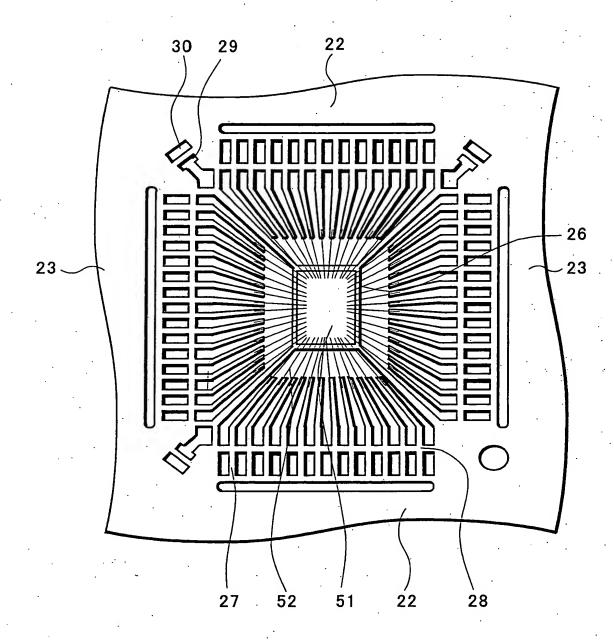


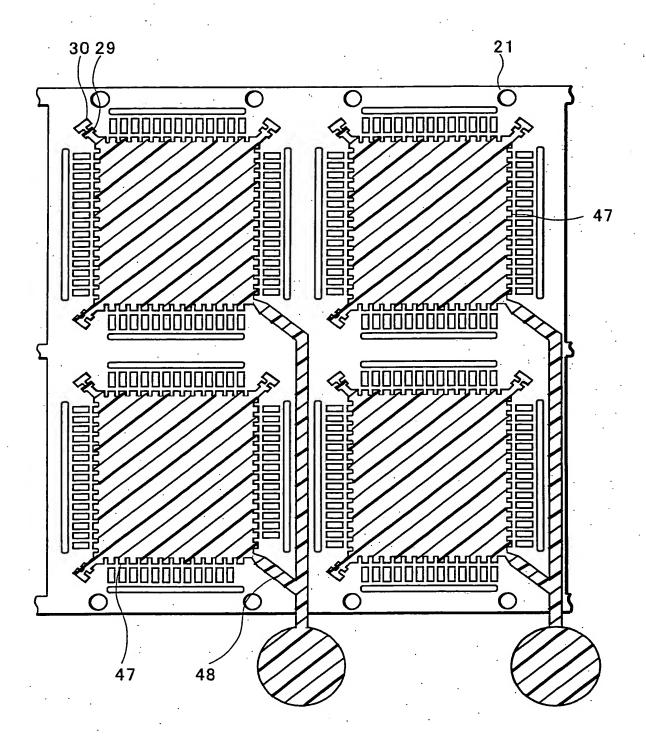


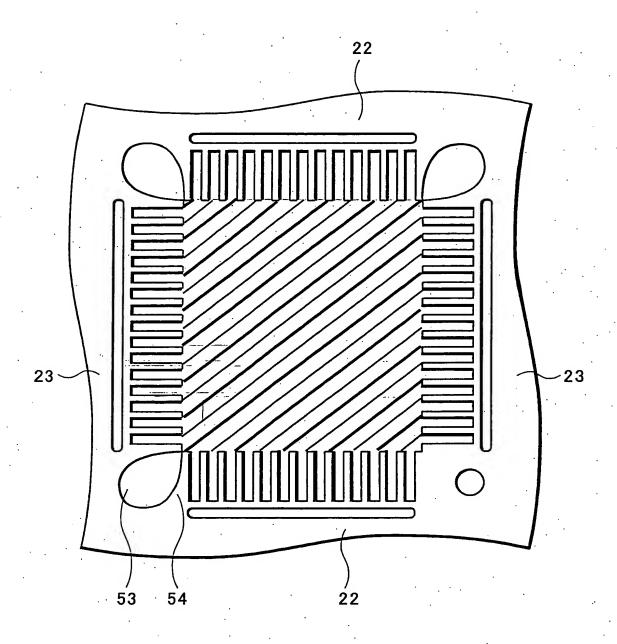
Tie bar cutting/ air vent cutting

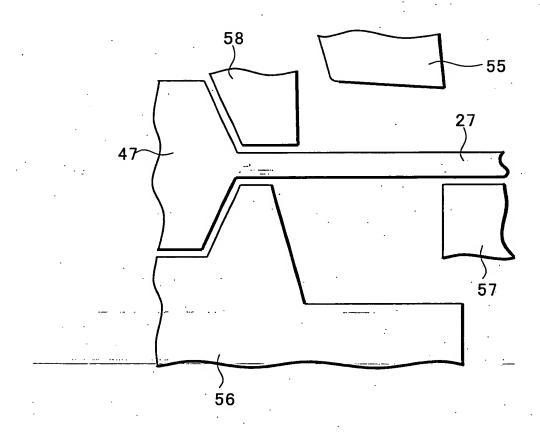
Lead bending

FIG.11B









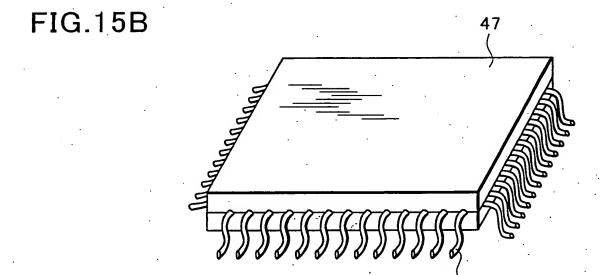


FIG.16

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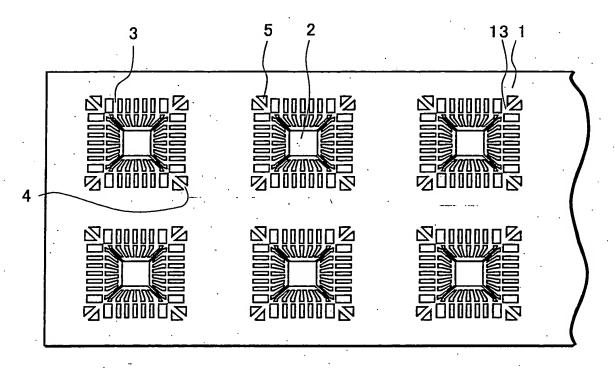


FIG.17

